

Phase 4

WASHING AND FIRST
PAINTING STAGE
MADE BY
ANAPHORESIS

Phase 5

SECTION
AFTER SECOND
PAINTING STAGE



PAINTING AND FINISHING PHASES

The manufacturer reserves the right to make any modifications deemed necessary without prior notification.

Uff. Pub. Fondital - CTC03 P.405 - 02 Gennaio 2017 (01/2017)

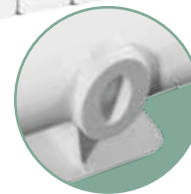


Master
B3

Die cast aluminium radiators



New weldless base assembled
by thermoelectric joining
technology



EN

www.fondital.com

Phase 3

WASHING AND
CHEMICAL
TREATMENT
OF THE SURFACES

Phase 1

UNMACHINED
SECTION

Phase 2

MACHINED
SECTION



FONDITAL S.p.A.
Via Cerreto, 40 - 25079 VOBARNO (Brescia) Italy
Tel.: +39 0365 878.31 - Fax: +39 0365 878.304
E-mail: info@fondital.it - Web: www.fondital.com

COMPANY WITH
QUALITY SYSTEM
CERTIFIED BY DNV GL
= ISO 9001 =

Choose the Master radiator, choose the heat evolution:

Master stems from a research project aimed at optimizing radiator performances in order to offer a product with high mechanical and energetic capabilities.

A high degree of innovation, achieved thanks to the two patents this product was able to obtain, allows the Master radiator to be ideal for renovations and low temperature heating systems.

Choose the Master radiator, discover all its advantages designed for You:

- ▶ Ideal for low temperature heating systems;
- ▶ Excellent weight/power ratio, which facilitates handling and installation;
- ▶ Modular: perfect for any space;
- ▶ High technological content: 3 international patents;
- ▶ Unalterable over time, thanks to its double varnish coating: anaphoresis and powder;
- ▶ 100% made in Italy;
- ▶ Nominal pressure: 16 bar;
- ▶ Pressure Test (undergone by 100% of manufactured products): 24 bar;
- ▶ Bursting pressure: 60 bar;
- ▶ Greater heat exchange = outstanding performances, low power consumption.

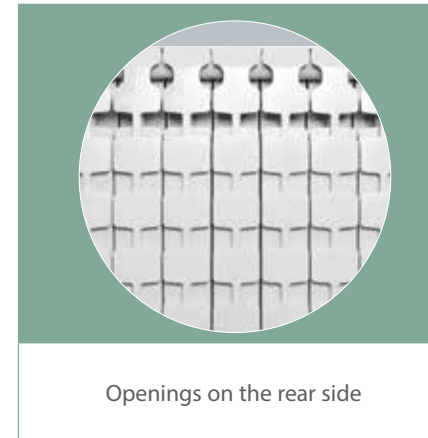


Model	Depth	Height	Centre distance	Length	Connection diameters	Water capacity	Heat output ΔT 50K	Heat output ΔT 30K	Exponent	Coefficient
	mm	mm	mm	mm	inches	litres/sect.	W/sect.	W/sect.	n	K _m
MASTER B4 350/100	97	407	350	80	G1	0,20	89,9	47,2	1,2598	0,6506
MASTER B3 500/100	97	557	500	80	G1	0,24	114,9	59,9	1,2768	0,7783
MASTER B3 600/100	97	657	600	80	G1	0,27	132,2	68,9	1,2763	0,8973
MASTER B3 700/100	97	757	700	80	G1	0,39	149,5	77,7	1,2819	0,9928
MASTER B3 800/100	97	857	800	80	G1	0,42	165,0	85,1	1,2962	1,0360

Maximum working pressure: 1600 kPa (16 bar)

Characteristic equation of the model $\Phi = K_m \Delta T^n$.

The thermal efficiency values shown comply with the European Standard EN 442-1:2014 and are certified by the MRT Lab of the Milan Polytechnic, notified body no. 1695.

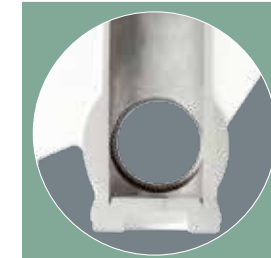


Openings on the rear side

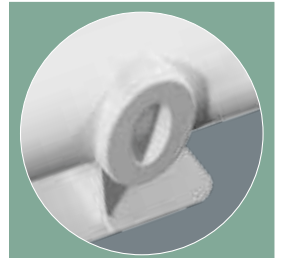
Choose the Master radiator, install the product of the future:

The openings at the rear of the radiator increase convective heat exchange.

NEW 2015 PRODUCTION



Sectional view of weldless base with thermoelectric joining technology



New radiator base joined by thermoelectric technology

Fondital presents its new radiators with weldless base, assembled with an exclusive thermoelectric joining technology.



An environmentally friendly solution.

Thermoelectric process, a PATENT PENDING technology, ensures a stable joint between the aluminium die-cast section and its base. Metal in the joint area is absolutely uniform and the two components are perfectly integrated into each other.



Thermoelectric joining technology is carried out at controlled temperatures that prevent spatter and porosity. The result is a radiator that is as solid as a 100% single piece in aluminium, even more sturdy and reliable than ever.

Other ADVANTEGES of the thermoelectric joining process:

- ✓ No build-up of sludge in the bottom of the radiator.
- ✓ Perfect finish with no internal defects.
- ✓ Better visual appearance, no sharp burrs.
- ✓ Higher mechanical resistance.
- ✓ Environmentally friendly process, no waste of material.



Fondital guarantees Master for 10 years from the date of installation against all production defects providing the heating system is conform to the regulations, in compliance with the standards in force and provided the instructions on installation, use and correct maintenance supplied with the product have been observed.